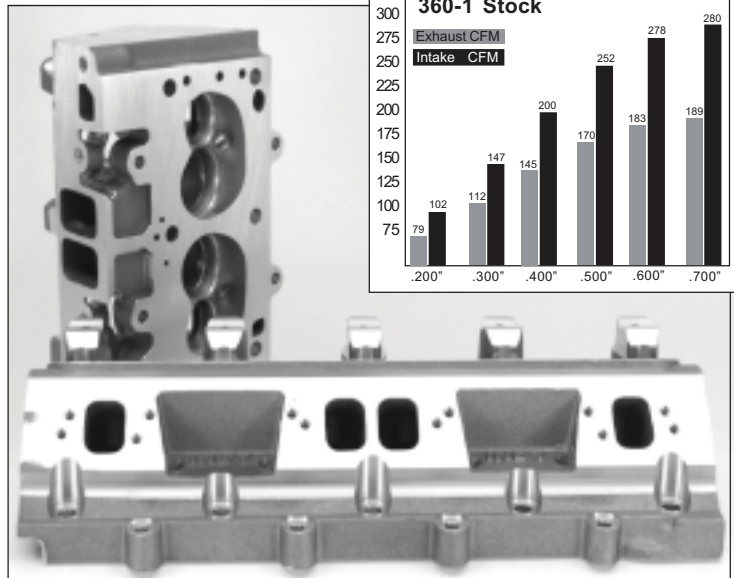


# SMALL BLOCK

## 750 HP Potential



When Indy decided to make small block heads, we used our patented format: light weight castings, long valves, and proper port volume. The 360-1 head works on stock blocks and also takes advantage of the 18-bolt head bolt pattern found on the "R" series blocks from Mopar Performance. These heads will transform your small block into a serious street machine, or a very reliable, powerful bracket engine. Since 400"+ cid small blocks are common, our 360-1 rectangular port head was created to fill the bill perfectly. Expected power bands will be similar to a 451" cid big block wedge.

### LONG VALVE DESIGN - FEEL THE POWER!

- Rocker shafts 25-30 ft. lbs.
- 7/16-14 Jesel rocker bolts 50 ft. lbs.
- 360-1 heads with Indy valves, no block or head milling, use the following push rod lengths:  
-solid lifter 7.910" -hydraulic lifter 7.660"
- Roller cam push rod length must be checked!
- Best engine range 360 cid to 426 cid

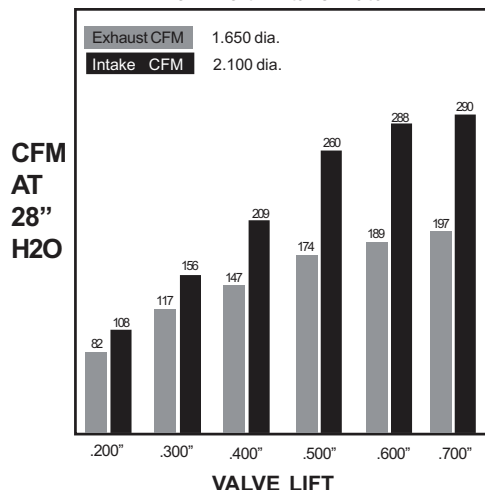


## ANSWERS TO BIG SMALL BLOCK QUESTIONS

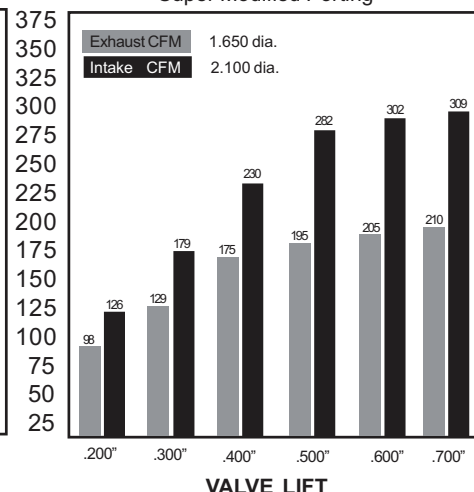
- Should be purchased in kit form (360-1K)
- 360-1K includes everything you need between block and carb to utilize the 360-1 heads
- Assembled heads come with hydraulic, solid or roller springs good up to .650" lift
- Recommended 10 degree locks for solid or roller cam
- Customer must supply cam specs
- Uses .800" offset Indy 440-51 intake rocker (1.5 or 1.6 ratio) same rocker as the 440-1
- Machined for stock rocker shaft or Jesel rockers
- Valve angle is stock 18 degrees
- Stock valve location
- Both stock 360 and W-2 exhaust bolt pattern
- Extra heavy duty rocker pedestals
- Intake port volume 210cc
- Intake port volume is 46cc bigger than stock head
- Exhaust port volume 85cc
- Intake valve diameter 2.100" - 5.344" overall length
- Exhaust valve dia. 1.650" - 5.370" overall length
- 63cc combustion chamber volume (heart shaped)
- Can be milled to 53cc
- 2" spring height, spring seats 1.550"
- Head bolt pattern std. 10 bolt or aftermarket 18 bolt
- Head gasket: Fel-Pro #1008
- Intake gasket Indy #276
- Exhaust header gasket Indy #282
- Head bolts: ARP #360-16
- Head studs: ARP #360-17
- Valve guides 11/32 solid bronze
- 3/4 reach gasket seat spark plugs
- Champion C57CX (cold) to C63CX (hot)
- Accepts 360-3R Indy rectangular intake
- Head bolt torque 95 ft lbs.

## BAR FLOW CHART CFM NUMBERS

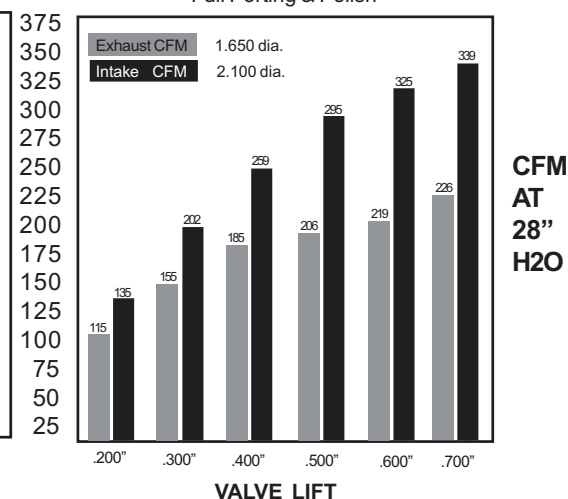
Bowl Port - Intake Match



Super Modified Porting



Full Porting & Polish



To order call 317-862-3724 Fax 317-862-6300 [www.indyheads.com](http://www.indyheads.com)

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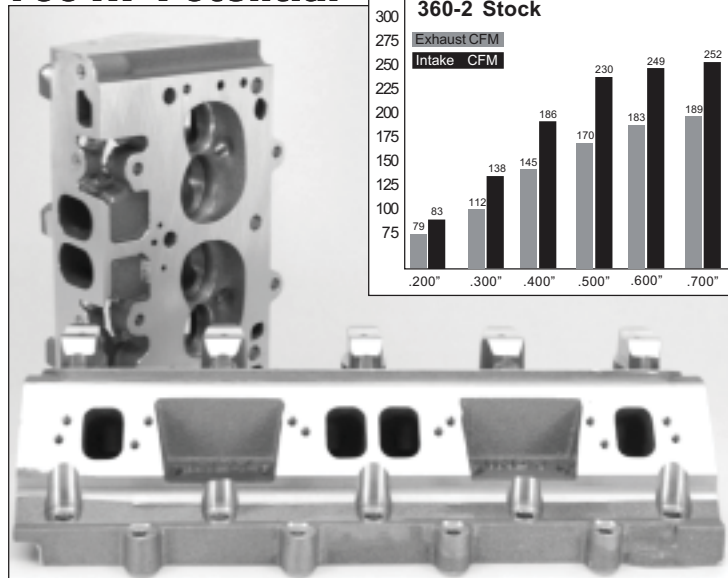
# 360-2

## SMALL BLOCK

### ROUND ABOUT ANSWERS FOR OVAL PORT QUESTIONS

- Should be purchased in kit form (360-2K)
- 360-1K includes everything you need between block and carb to utilize the 360-1 heads
- Assembled heads come with hydraulic, solid or roller springs good up to .650" lift
- Recommended 10 degree locks for solid or roller cam
- Customer must supply cam specs
- Uses .800" offset Indy 440-5I intake rocker (1.5 or 1.6 ratio) same rocker as the 440-1
- Machined for stock rocker shaft or Jesel rockers
- Valve angle is stock 18 degrees
- Stock valve location
- Both stock 360 and W-2 exhaust bolt pattern
- Extra heavy duty rocker pedestals
- Intake port volume 180cc
- Intake port volume is 16cc bigger than stock head
- Exhaust port volume 85cc
- Intake valve diameter 2.100" - 5.344" overall length
- Exhaust valve dia. 1.650" - 5.370" overall length
- 63cc combustion chamber volume (heart shaped)
- Can be milled to 53cc
- 2" spring height, spring seats 1.550"
- Head bolt pattern std. 10 bolt or aftermarket 18 bolt
- Head gasket: Fel-Pro #1008
- Intake gasket Indy #278
- Exhaust header gasket Indy #282
- Head bolts: ARP #360-16
- Head studs: ARP #360-17
- Valve guides 11/32 solid bronze
- 3/4 reach gasket seat spark plugs
- Champion C57CX (cold) to C63CX (hot)
- Accepts 360-3 Indy oval or any W-2 aftermarket intake
- Head bolt torque 95 ft lbs.

### 700 HP Potential



The 360-2 oval port head works on stock blocks and also can take advantage of the 18 bolt pattern found on the "R" series blocks from Mopar Performance. The 360-2 features a fast burn high flow heart shaped 63cc quench combustion chamber and beefy rocker pedestals using studs and clamps to hold the rocker shafts down. No more wobbly support blocks. Any W-2 intake fits but the best performance choice is the 360-3 hi-rise intake from Indy. Wake up your small block now. **LONG VALVE DESIGN - FEEL THE POWER!**



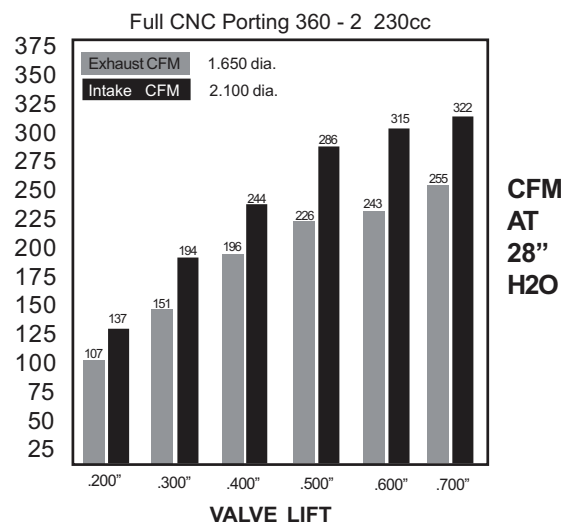
360-3

E.F.I. Ready  
Fits all W-2 style heads

- Rocker shafts 25-30 ft. lbs.
- 7/16-14 Jesel rocker bolts 50 ft. lbs.
- 360-2 heads with Indy valves, no block or head milling, use the following push rod lengths:  
-solid lifter 7.910" -hydraulic lifter 7.660"
- Roller cam push rod length must be checked!
- Best engine range 318 cid to 370 cid



360 - 2 CNC 210 or 230cc Intake Runner



To order call 317-862-3724 Fax 317-862-6300 [www.indyheads.com](http://www.indyheads.com)

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