

Cylinder Head	915 J		
BORE: 4.00	VALVE	SIZE	
	In: 1.88	ex: 1.60	ex./in. %
.100	84	79	79 94
.200 in	116.3	115	71
.300 in	195	144	74
.400 in	219	188	86
.500 in	238	199	84
.600 in	239	207	87
.700 in	236	210	89
.800 in	233	212	91
.900 in			
1.00 in			
.200 - .600			
Total intake:			
Total exhaust:			
Total ratio:			
	free flow cfm	free flow cfm	

Peak Air Flow @ .550 Lift Int. 241 CFM

HP Gross 652 MAX

HP Net 391 MAX

RPM w/365ci 6958

CFM CARB 735 (750) VS OR DBL Pumpen

CARB Air Bleeds Idle circuit .078

Power circuit .032

CARB JETS Front 82 With Power Valve 4.5
Rear 90 w/o PV

CARB Idle mixture screws 2-2 1/2 turns out

Intake M-1 or equal

Hedders 1 5/8 or 1 3/4 38-44" Long

Valve Spring @ 145lb @ 1.700 closed

330 @ 1.100 open

Timing @ 2500 RPM'S 38° TOTAL