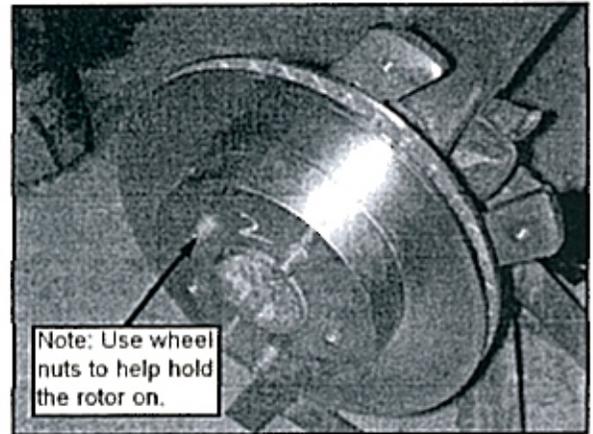
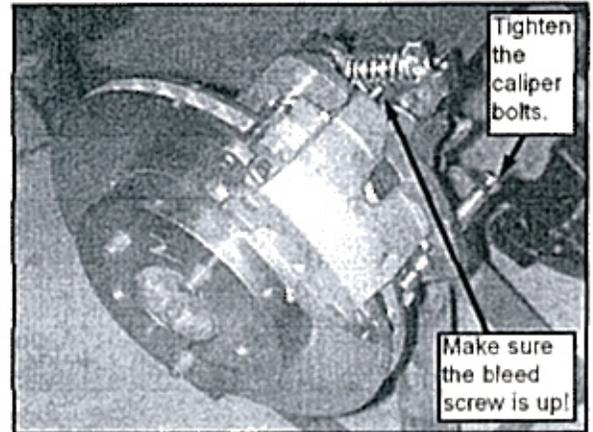


STEP 4: (Cont.)

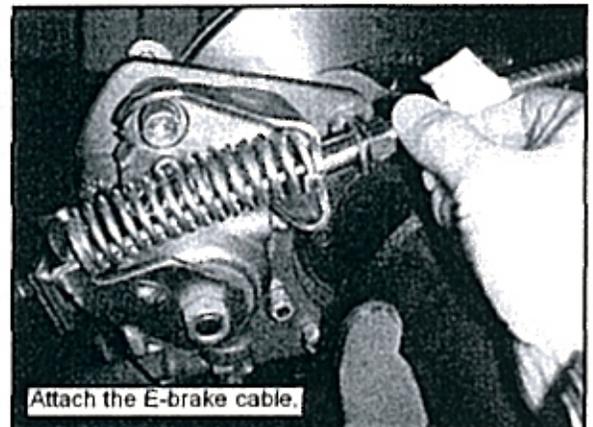
6. Install the new rotor onto the axle flange. **(Note: Use two or three wheel nuts to hold the rotor in place so you can complete the installation. Only hand tighten the wheel nuts so that you will not damage or warp the rotor.)** Now rotate the rotor and check that the rotor runs true. You also want to be sure that nothing is interfering with the rotation.



7. Now install the calipers onto the caliper bracket and over the rotor. **(Make sure the bleed screw is facing up!)** Then tighten the caliper bolts to secure. Now follow the instructions provided for adjusting these calipers. Failure to do so will prevent you from getting a firm pedal and you will have no rear brake function!



8. Attaching the flexible brake hose to the caliper and then to the hard line. Then attach the E-brake cable to the caliper. The parking brake cables are supplied to bring you to a central point, **it is the customers responsibility to tie the cables into the system!**



9. Bleed the brakes and test for a full pedal. If the back wheels skid before the front you should install a proportional valve to reduce the pressure to the rear brakes.

