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**IMPORTANT:** READ INSTRUCTIONS THOROUGHLY, STEP BY STEP, BEFORE STARTING ASSEMBLY TO INSURE BEST RESULTS.


1. Drain radiator and disconnect battery at terminal.
2. Remove exhaust pipes from manifold and remove exhaust manifolds.
3. Remove the two manifold studs on the right side and the two studs on the left side.  
Note: These headers are built for fender well exits and require some alterations to the car if there are accessories that interfere with the installation of the headers.
4. Relocate the windshield water tank approximately 5" forward of its present location. Also relocate the windshield water tank pump.
5. By placing the pattern used for marking the position on the fender well where the header will exit, it is possible to tell what objects must be moved. After cutting the paper pattern with scissors as indicated, trace the position on the fender well to be cut. One side of the pattern is for the left side and by keeping the same edge of the pattern against the firewall, the opposite side of the paper is the right side pattern.
6. The exit holes must be cut using a cutting torch or a welding tip utilizing a lot of oxygen.
7. If car has power brakes, remove master cylinder being careful not to destroy gasket between cylinder and power unit. This operation will require that the brakes be bled after installing the header and replacing the cylinder.
8. Bend the brakeline from the master cylinder upward slightly to clear the header.
9. Both right and left headers are installed from above and all bolts should be installed and finger tight before securing.

Header bolts should be tightened after running engine awhile.

**NOTE:** On some models, the following additional operations may be necessary. Cut out forward splash panels, under floor on outside of frame as indicated in illustration. These panels are not body mounts. After headers are bolted in place, be sure panels have been cut out enough to allow some vibration from headers without hitting.

(See illustration in back)

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 **CYCLONE** .... "The name to remember for exhaust systems."

Glasspack mufflers • Stock replacement mufflers • Dual exhaust systems • Headers  
Foreign car mufflers & exhaust systems • Speed exhaust components • Boat stacks