

(8) Remove sleeve, spring and bolt from handle.

Assembly

- (1) Lubricate areas contacted by mechanism.
- (2) Assemble handle loosely with bolt and spring to bracket on back panel.
- (3) Assemble sleeve to handle and tighten handle nut.
- (4) Partially assemble release rod to panel through hole in seat frame right side against stop with lever and bearing.
- (5) Complete rod installation through hole in bracket and insert spring nut onto rod.
- (6) Push rod through hole in seat frame left side against stop.
- (7) Nest bearing into bracket and lever into bearing.
- (8) Secure with set screw.
- (9) Assemble clips to release handle and lever.
- (10) Assemble link to clips after rotating release handle clockwise to engage spring.
- (11) Assemble knob to handle and install screw.

(12) Install handle bumper on bracket and cover on back panel with screws.

Cover Material Installation

Prior to installing the original or new cover, make certain the spring pad (where used) and pad cover are centered on the spring and are firmly attached. **Make certain all buttons and medallions (where used) are pulled down securely and locked in position.**

As an aid in attaching the cover correctly, mark the areas on the spring where the original cover was attached with hog rings, screws or drive nails.

SAFETY BELTS

Refer to Figures 31 through 44 for methods and areas of attaching the safety belts.

POWER SEATS

Refer to the Electrical Group for tests, wiring diagrams and complete servicing procedures.

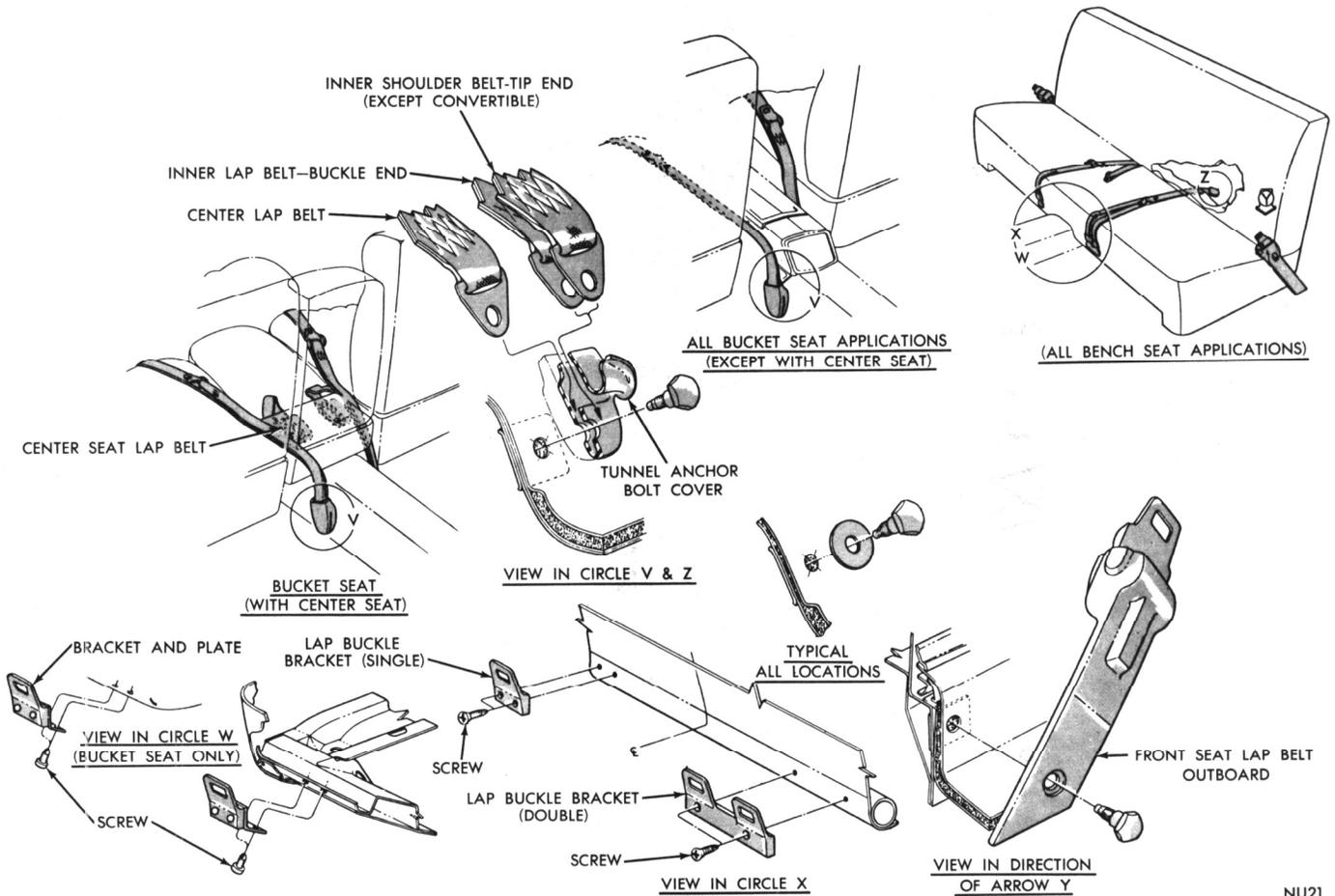


Fig. 31—Front Seat Lap Belts—Valiant-Barracuda-Satellite

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