

## TIGHTENING REFERENCE

	Foot Pounds	Inch		Foot Pounds	Inch
Ball Joint—Upper .....	125 (Min.)		(Dart) .....	100	
Nut—Lower .....	100		(Disc Brakes) .....	115	
—Upper (Except Dart) .....	100		Upper .....	55	
(Dart) .....	55		Strut Nuts		
Control Arm			Front (Dart) .....	40	
Pivot Shaft Nut .....	130	200	(Coronet-Charger) .....	50	
Rebound Bumpers .....			Rear .....	100	
Crossmember Bolts .....	150		Sway Eliminator Shaft		
Engine Mounting Bolts .....	85		Frame Bracket Bolt Nut (Dart) .....		200
Idler Arm Stud Nuts			Link Insulator Retainer Bolt Nut ....		100
at Center Link .....	40		Link to Frame Bracket Nut .....		100
at Mounting Bracket .....	65		Tie Rod Ends		
Shock Absorber Nuts—Front			Sleeve Clamp Bolt Nut .....		115
Lower .....	50		Stud Nuts .....	40	
Upper .....	25		Wheel Nuts		
Steering Gear Mounting Bolts .....	80		Except Dart .....	65	
Steering Knuckle Bolt Nuts			Dart .....	55	
Lower (Coronet) .....	120				